



Keller Products

A DIVISION OF PLASTIC DESIGN, INC.

PFA-1002

Assembly and Operating Instructions

Step 1



1-1/2" Quick Disconnect

Step 2



Install 1-1/2" QD on Inlet to Bag Filter

Step 3



Inlet Vacuum Gauge

Step 4



Inlet Vacuum Gauge Installed

Step 5



Open Up Cart

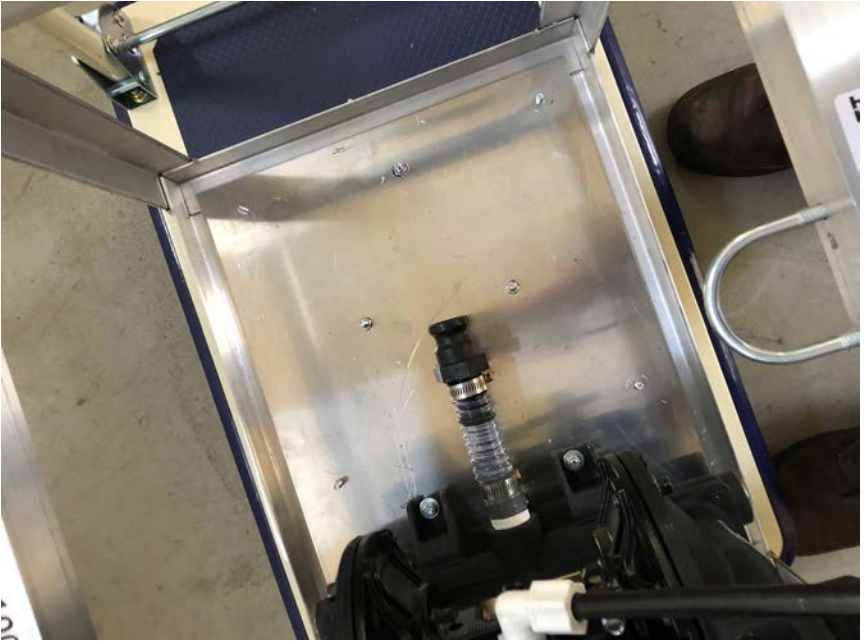
Step 6



Prepare Frame

6

Step 7



Place Frame in Cart

Step 8



Secure Frame to Cart

Step 9



Identify Muffler for Pump

Step 10



Identify Air Exhaust on Pump

Step 11



Attach Muffler to Pump

Step 12



Identify Air Inlet to Pump

Step 13



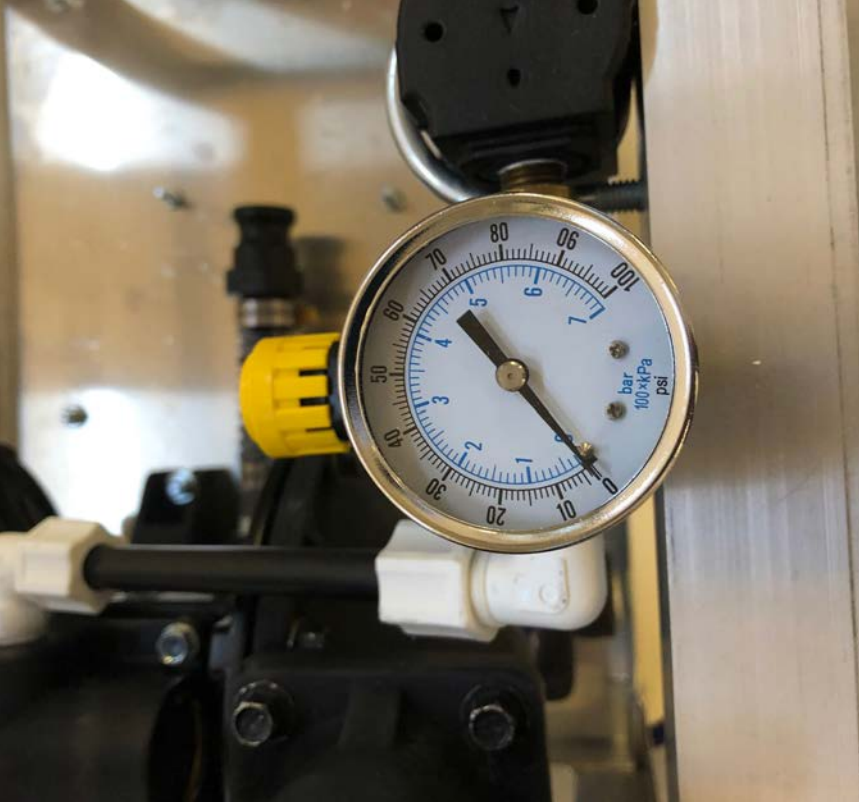
Identify Air Assembly

Step 14



Install Air Assembly

Step 15



Connect Assembly to Tubing

Step 16



Identify Discharge Valve Assembly

Step 17



Identify Pump Discharge Port

Step 18



Install Discharge Valve Assembly

Step 19



Identify Tripod Mounting Bolts

Step 20



Place Bag Housing Next to Frame

Step 21



Connect Bottom of Housing to Pump

Step 22



Secure QD Fitting

Step 23



Place Tripod on Mounting Bolts

Step 24



Secure Tripod to Bolts

Operating Instructions

STEP 1



Wheel Unit Up to Sump

STEP 2



Secure QD Air Fitting

STEP 3



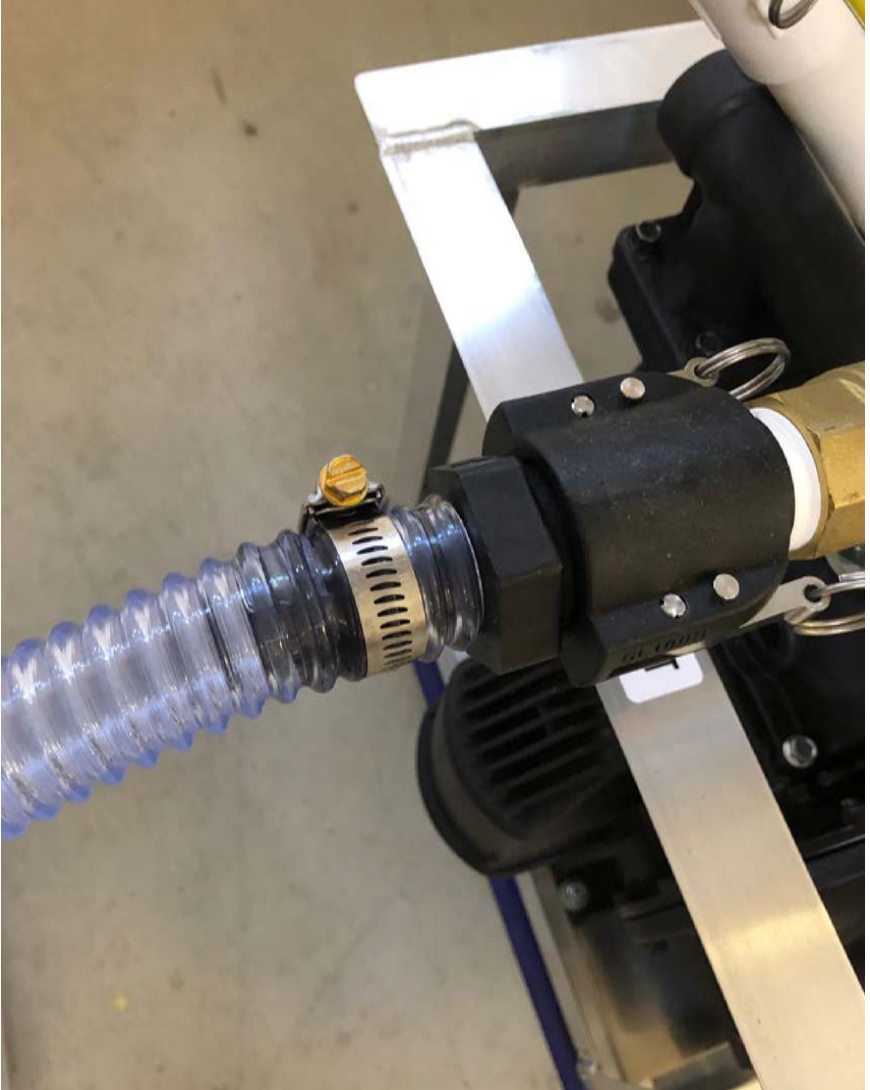
Attach Compressed Air Line

STEP 4



Attach Inlet Hose to QD Fitting

STEP 5



Attach Discharge Hose to QD Fitting

STEP 6



Attach Suction Wand to Hose

STEP 7



Attach Discharge Wand to Hose

7

STEP 8



Secure Discharge Wand to Sump

STEP 9



Identify Discharge Valve

STEP 10



Open Discharge Valve to Start Operation

STEP 11



PFA-1002 in Operation



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